



POSITION TITLE: Press Brake Set-up Person

REPORTS TO: Department Lead-person & Plant Manager

POSITION SUMMARY:

Set up and running of various power press brakes with & without auto back gauges. Will also run production parts when set-ups are not required or available.

JOB FUNCTIONS:

- Set-up and run Prototype and production parts on various hydraulic and CNC Press Brake machines.
- Follow all processes & procedures daily.
- Assist in training & orientating new employees to all processes & procedures.
- Responsible for following the housekeeping policies and ensure that all equipment, tools, samples, material, scrap, etc. are kept & put in their proper locations.
- Aid workers in the interpretation of specifications, blueprints & assign their duties.
- Periodically inspect & verify parts to ensure conformance to customer specifications as instructed by department lead person.
- Accurately recording of production data to meet process requirements.
- Follow production schedules & instructions as required.
- Communicate with other department leads to coordinate & expedite job activities.
- Assist in establishing activities to meet production schedules, using knowledge of department capacities.
- Assist in ensuring that safety policies & procedures are followed daily.
- Assist in resolving & communicating workers issues & concerns (problems).
- Perform all job function to meet acceptable quality system and work procedures.
- Recommend measures to improve production methods, equipment performance and quality of product. Also suggest changes in working conditions & use of equipment to increase efficiency of production processes.
- May be required to follow other job-related instructions & duties as requested, subject to all applicable state & federal laws.

JOB QUALIFICATION REQUIREMENTS:

Must possess the ability to check flat blank layouts and formed parts to print using basic shop math and industry standard precision measuring tools.

Training & Experience: minimum five years' experience preferred.

PHYSICAL DEMANDS:

- Capable of assisting & lifting of items up to 50 pounds occasionally.
- Capable of assisting & lifting of items up to 25 pounds frequently.
- Accommodations for Visual performance for reading production documentation, Blueprints, Computers, evaluating parts and using precision measuring instruments.
- Accommodations for hearing ability to monitor machine sounds to identify & diagnose changes in order to take appropriate action.
- Ability to communicate with others.