



Position Title: **Press Brake Set-up Operator**

Chicago Metal Fabricators, the nationwide premier source for custom manufacturing of metal components and assemblies, is seeking a **Press Brake Operator** to join our team.

The Press Brake Set-up Operator is responsible for set-up and operation of various power press brakes with and without auto back gauges. Will also run production parts when set-ups are not required or available.

Responsibilities:

- Set-up and run prototypes and production parts on various hydraulic and CNC press brake machines
- Follow all processes and procedures daily
- Assist in training and orientation of new employees as needed
- Responsible for following housekeeping policies and ensuring that all equipment, tools, samples, material, scrap, etc. are kept and put in the proper location
- Aid workers in the interpretation of specifications, blueprints and assign their duties
- Periodically inspect and verify parts to ensure conformance to customer specifications as instructed by department lead person
- Accurate recording of production data to meet process requirements
- Follow production schedules and instructions as required
- Communicate with other department leads to coordinate and expedite job activities
- Assist in establishing activities to meet production schedules, utilizing knowledge of department capacities
- Assist in ensuring that safety policies and procedures are followed daily
- Assist in resolving and communicating worker issues and problems/concerns
- Perform all job functions in accordance with quality system and work procedures
- Recommend measures to improve production methods, equipment performance and quality of product
- Suggest changes in working conditions and use of equipment to increase efficiency of production processes
- May be required to follow other job-related instructions and duties as requested, subject to all applicable state and federal laws

Requirements:

- Minimum five years of relevant experience
- Ability to check flat blank layouts and formed parts to print using basic shop math and industry standard precision measuring tools
- Capable of assisting and lifting items up to 50 pounds occasionally
- Capable of assisting and lifting items up to 25 pounds frequently
- Accommodations for visual performance for reading production documentation, blueprints, computers, evaluating parts and using precision measuring instruments
- Accommodations for hearing ability to monitor machine sounds to identify and diagnose changes to take appropriate action
- Ability to communicate with others

Chicago Metal Fabricators is an EOE/AA employer. All qualified applicants will be considered for employment without regard to race, color, religion, sex, sexual orientation, gender identity, national origin, protected veteran status or status as an individual with a disability. We offer a competitive pay and a comprehensive benefits package.